# subsea 7

Innovation and Technology

12 October 2017

# : WHO WE ARE

One of the world's leading global contractors in seabed-tosurface engineering, construction and services.

Cost-effective technical solutions enabling delivery of complex projects in all water depths and challenging offshore environments.



# :"OUR VISION

To be acknowledged **by our clients**, our people, and our shareholders, as the **leading strategic partner** in **seabed-to-surface** engineering, construction and services.

# CORE VALUES

**SAFETY** 

**INTEGRITY** 

**INNOVATION** 

**PERFORMANCE** 

**COLLABORATION** 

# OUR **DIFFERENTIATORS**



Project delivery based on our expertise and know-how

**PEOPLE** 



Deliverying market-driven and cost-effective solutions



**ASSETS** 

A diverse fleet of vessels and strategically positioned global assets



Collaborating to deliver optimal field development solutions



Building local business and embedding local capability



# Our Strategic Technology Programmes

- Business driven technology solutions to address industry wide challenges
- Client-centric innovation
- Cost-efficient and commercially relevant outcomes



# A LEADER IN **DEEPWATER RISER SYSTEMS**

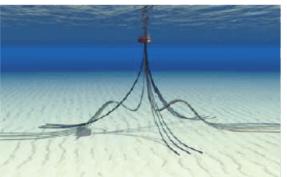
- Cost-efficient solutions
- Uniquely wide portfolio of riser solutions allowing optimised concept selection for each project

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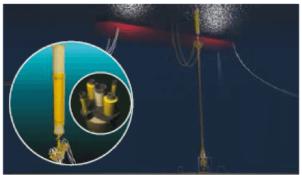
- Strong track-record, including large EPCI projects
- Optimised riser integration into field development
- Improved flow and integrity performance

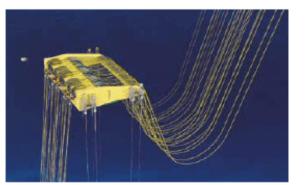
# **Coupled Systems**





# **Un-Coupled Systems**





# FLOWLINE SYSTEMS

Developing portfolio of high performance and cost-efficient flowline solutions to enable optimum field architecture.

- Active heating systems Electrically Heat Traced Flowline Pipe-in-Pipe (EHTF PiP) with most energy efficient system in market
- Longer tie-backs
- PiP with industry leading thermal performance
- Enable more cost efficient solutions
- Integration of continuous health monitoring
- Non-Destructive Testing (NDT)
- Field Joint Coating (FJC)



# : SUBSEA PROCESSING

Integrating compact subsea processing systems into our solutions.

- Integration of subsea processing functions by providers into standardised and modularised transport and installation system
- Towed Production System as technology platform for carrying processing plants
- Small plants or subsea production solutions replacing platforms
- Short or long distance tie-backs in shallow and deep waters

# BUNDLES

**Enhancing Pipeline Bundle technology solutions for** global market. Developing towed production systems.



- Towed to site by CDTM (Controlled Depth Tow Method)







# REMOTE INTERVENTION

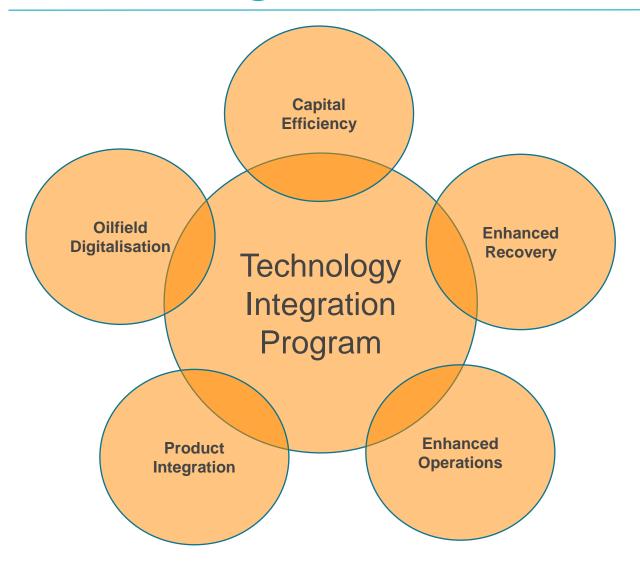
Developing technology to support integrated Life of Field services and products across the field lifecycle.

- Exploration
- Development
- Production uptime
- Production enhancement
- Production intelligence
- Surveillance

# Subsea Integration Alliance technology proposition



# Subsea Integration Alliance technology focus



#### **OneSubsea**

- Production Systems
- Processing Systems
- Services
- Control Systems
- Integrated Solutions

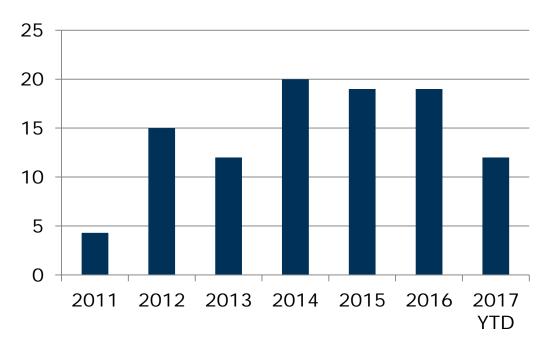
#### Subsea 7

- Riser Systems
- Flowline Systems
- Bundles
- Subsea Processing
- Life of Field

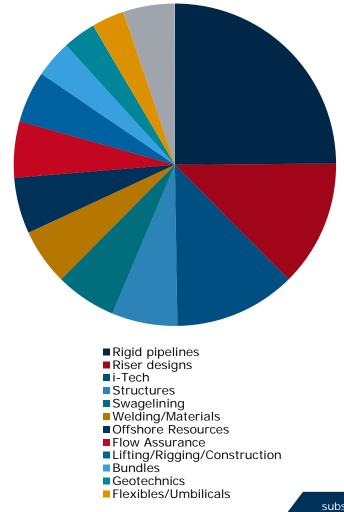
# Proprietary technology and Intellectual Property (IP)

 Subsea 7 has over 750 granted and pending patents contained in ~170 patent families

#### Patents filed by Subsea 7, by year



#### Subsea 7 IP by category

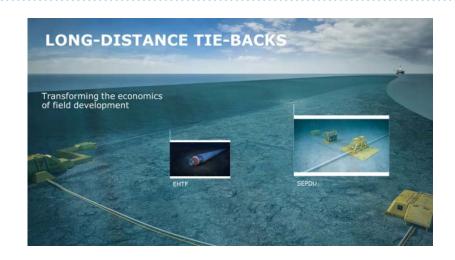


# CREATING VALUE THROUGH INNOVATION & TECHNOLOGY

Capturing decades of experience and creating new step-changes for the future.

- Solutions that reduce CAPEX costs related to subsea field developments
- Enabling increased recovery rates
- Increasing value extracted from existing field infrastructure
- Enabling development of complex reservoirs
- Integration of continuous health monitoring
- Lowering OPEX costs of subsea operations

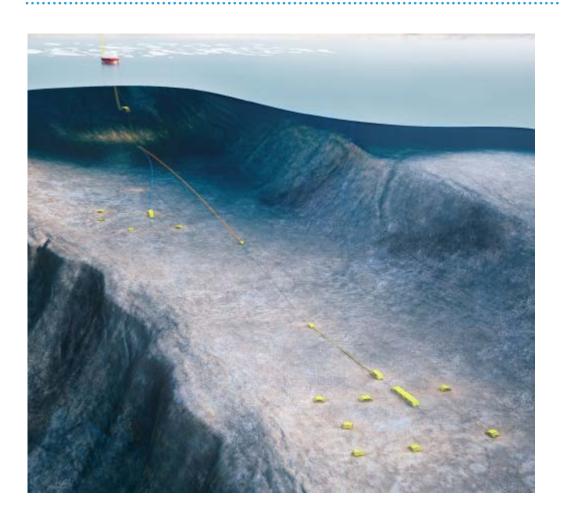
# Latest key technology development areas





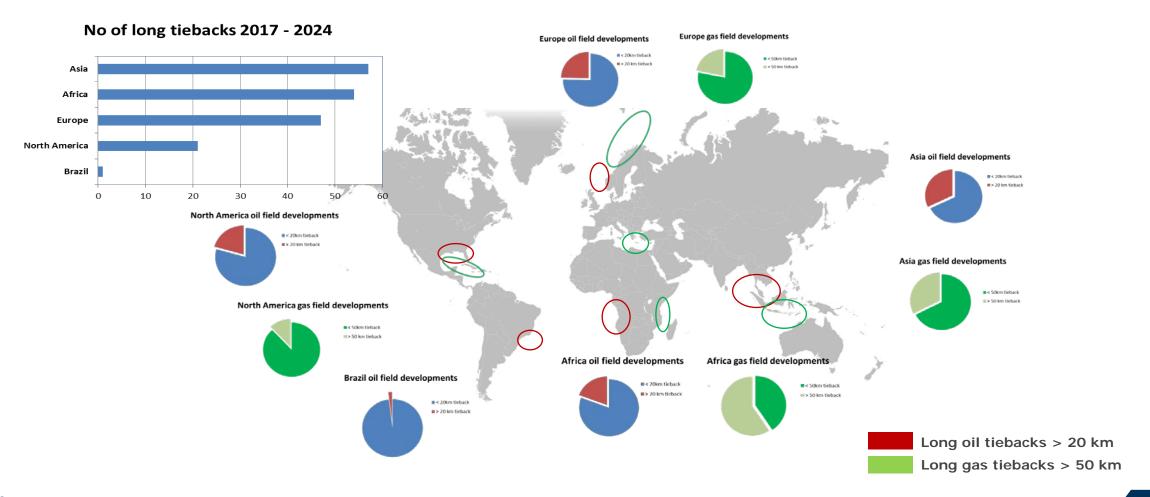




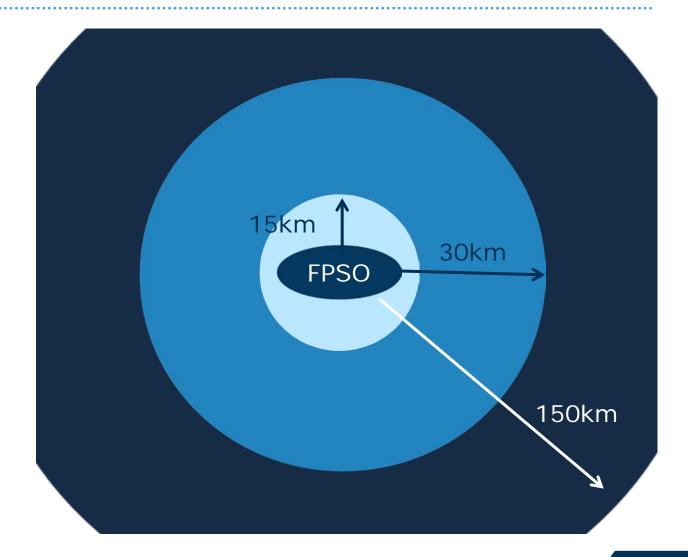


An increasing number of offshore oil and gas developments can be made viable with long-distance tie-backs by eliminating the need to add expensive topside facilities

Over 20% of near to medium term development concepts are "long"



- Our aim is to provide operators with solutions that can tie-back remote fields to existing facilities over longer distances
- A typical 15km tie-back today reaches an area ~700km²
- A future 150km tie-back would reach an area
   100 times larger: ~70,000km²



#### Main challenges are Flow Assurance



Waxing occurs when oil cools and solidifies in the pipeline



Hydrates form at high pressures and low temperatures

- Temperature reduction as the fluid is transported longer distances may lead to wax deposits on the pipe wall and hydrate formations during operating or reset conditions
- Our technology addresses this in three different ways:

**Active heating** 



Subsea processing



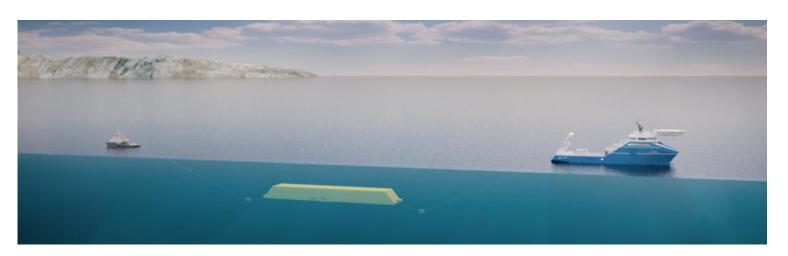
**Cold flow systems** 

#### **Active heating**

- Subsea 7 is the only contractor with all three active heating technologies:
  - Direct electrical heating (DEH)
  - Electrically Heat traced flowline (EHTF) and
  - Hot water circulation in a Pipeline Bundle
- Topside power generation limits the length of pipeline that can be heated
- Our EHTF technology, developed with manufacturer ITP Interpipe, is one of the most efficient active heating systems available in the market today
- EHTF pipeline will be installed by reel-lay, using Seven Oceans and our newbuild reel-lay vessel due to join the fleet in 2020.

#### Subsea processing

- Moving topside processing facilities to the seabed
- Subsea separation, seabed pumping and gas boosting
- Subsea Integration Alliance, with OneSubsea, brings market-leading capability
- Subsea 7 is using tow-lay installation techniques to support subsea processing.



**Subsea** Integration Alliance



#### **Cold flow systems**

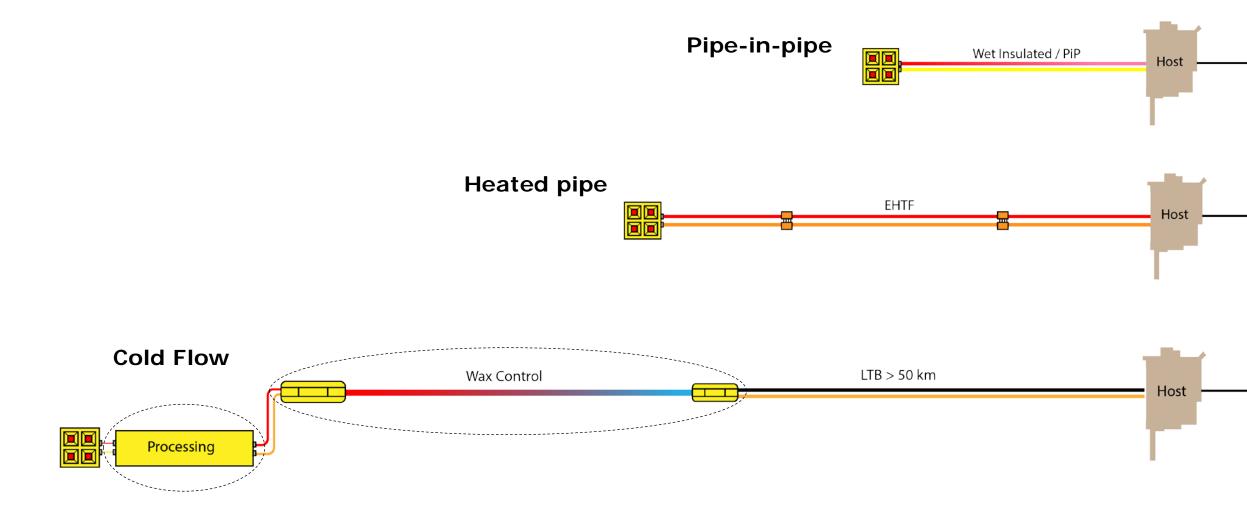
- Flow assurance for very long-distance tie-backs
- Maintain production at ambient sea water temperatures
- Wax Control Unit (WCU) based on Bundle and Pipe-in-pipe technology

Wax Control Unit



- Waxing is controlled by the WCU to localise wax deposition
- Subsea 7 is currently developing and qualifying the WCU as part of a larger development programme supported by the Norwegian Research Council





Recent Subsea 7 projects with active heating:

- The world's first implementation of reeled CRA-lined carbon steel pipe with DEH active heating on the Maria project for Wintershall, offshore Norway
- The deepest DEH system implemented to date on Chevron's Lianzi Project, offshore Angola, 43km long and 1070m water depth.

Tenders and prospects with active heating and long-distance tie-backs

- Aker BP, Snaad, Norway, 21kms of EHTF
- Total, Garantiana, Norway, 52kms of DEH
- CNR, Kossipo, Ivory Coast, 15kms of EHTF
- VNG, Pil&Bue (Fenja), Norway, 67kms of EHTF



## **Pipeline Bundles**

Flowlines, injection lines and control umbilicals within a rigid, large-diameter carrier pipe



### **Towed production systems**

Cost-effective installation of equipment within a modular platform

Multiple flowlines packaged inside a carrier pipe providing significant cost reductions compared to other pipe lay installation methods.





Terminates with towhead structures (manifolds)





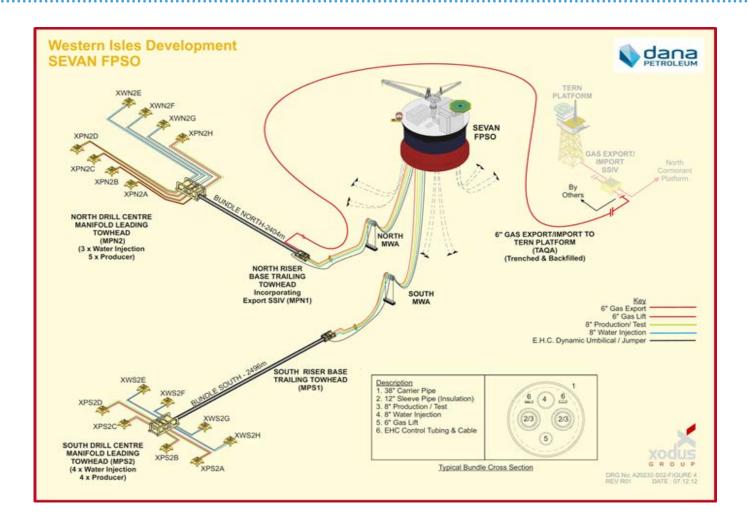
Fabricated on-shore in a single length

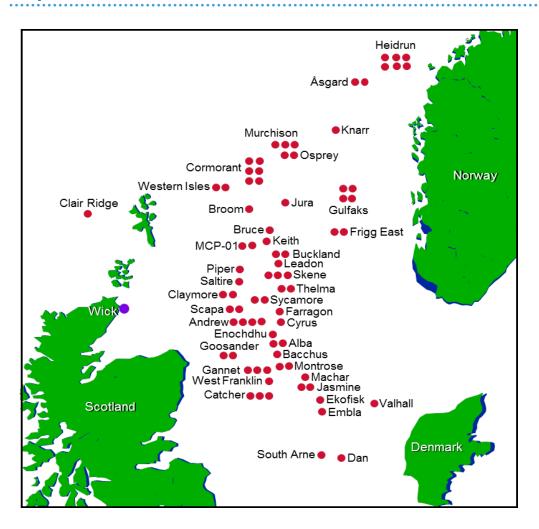




Towed to site by Controlled Depth Tow Method (CDTM) – upwards of 10,000 tonnes of pipeline system

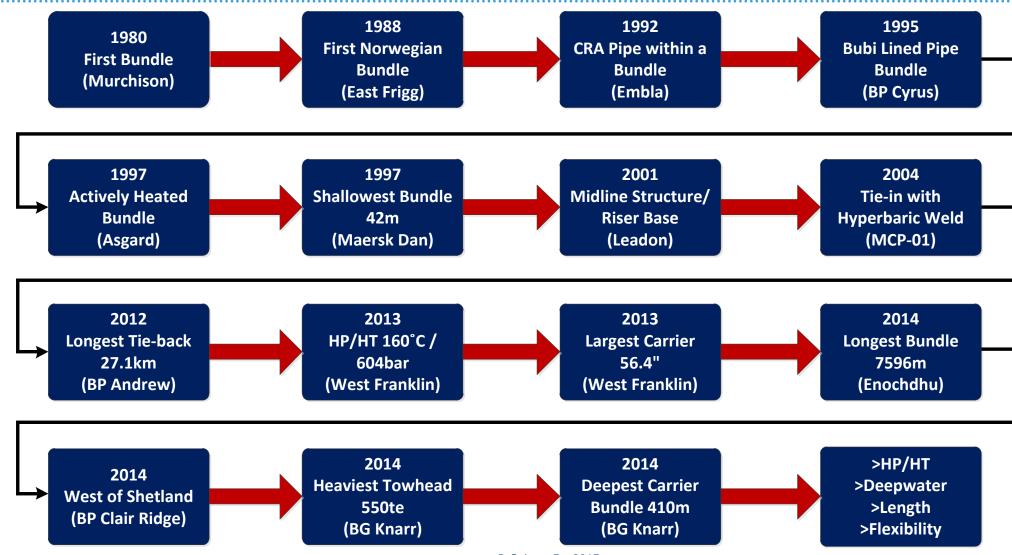






- Bundles completed: 81
- Longest single Bundle length: 7681 metres
- Longest tie back length: 28 kilometres
- Heaviest single Bundle constructed: 9154 te
- Heaviest Integrated Structure: 547 te
   Leading and 451 te Trailing
- North Sea installation: **42 metres to 410** metres
- Longest tow from Wick: 1000 km

### Bundle Development Timeline



- Bundle Migration Plan
- HP/HT advancement (>220°C)
- Deepwater Applications (500m>3000m)
- Condition monitoring Fibre Optics
- Electrical Trace Heating



- Extended Length tows
- Subsea Processing within Towheads
- Temperature Control Systems
- Underwater Intervention Drones hosted in towheads
- Integrated towhead boost pumps



EHTF suitable for bundle solutions

Submerged Production Unit (SPU), our versatile hybrid structure designed to house large subsea processing plants and integration of prequalified equipment via standard interfaces. Steel sub- frame GRP super structure Re-useable buoyancy

## Pipeline Bundles and Towed Production Systems

**Transport and Installation Frame** (TIF) - allowing individual modules to be installed and changed out to suit field requirements

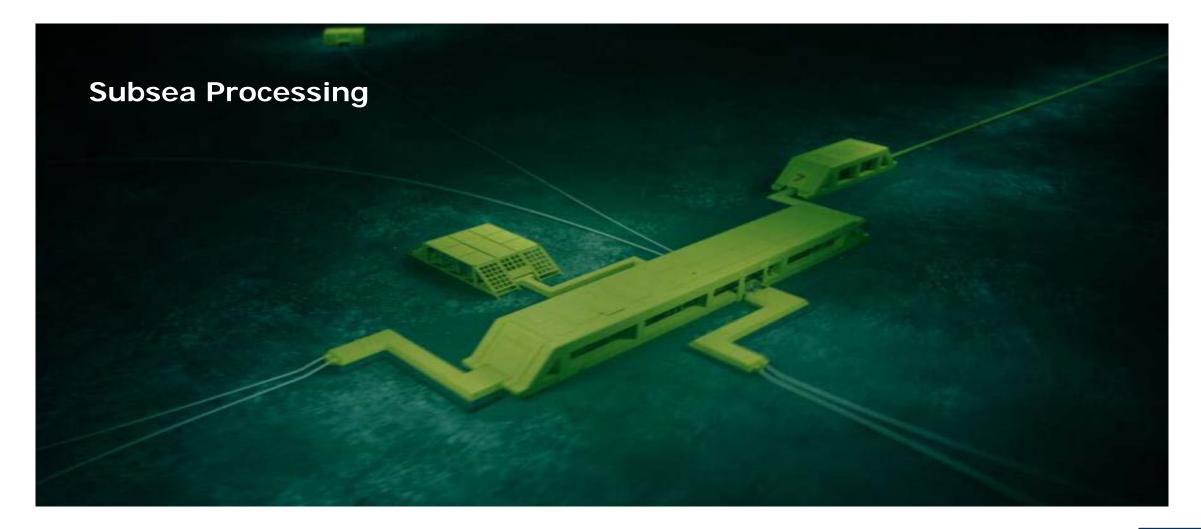


# Pipeline Bundles and Towed Production Systems

Subsea Toolbox
Standardised
Scalable
Paruseable



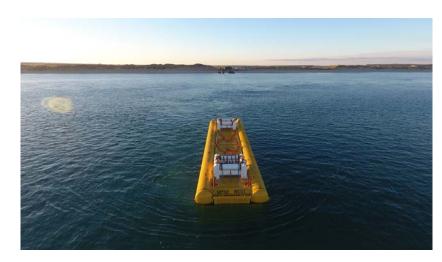
## Pipeline Bundles and Towed Production Systems



## Pipeline bundles and towed production systems

- Recent projects with Pipeline Bundles:
  - BP Andrew Development 28 km tie-back
  - BG KNARR deep water, large towheads
  - Premier Catcher FPSO with 3 bundles
  - Apache Callater new field with a repeat bundle design
  - Total Jura large towhead with retrievable modules
- Tenders and prospects with Pipeline Bundles:
  - Statoil Snorre Expansion project
  - Shell Penguins project
  - Nexen Buzzard phase 2
  - Australian Bundle projects





- Conventional pipeline material solutions are reaching cost-efficiency limits for:
  - deeper water production,
  - higher pressure and temperature wells and
  - more aggressive service environments
- Subsea 7 continues to extend the boundaries of materials development
- Key enablers include:
  - polymer-liner,
  - high strength steels,
  - corrosion resistant alloy and
  - composites



## **Higher strength steel**

- Decreased pipe wall thickness lowers procurement and fabrication costs
- Reduced pipeline weight decreases the installation top-tension requirement
- Development collaboration with Vallourec
- Reelable X80 pipe and welding solution now qualified for flowlines and risers including sour service



Pulsed Gas Metal Arc Welding

#### **Corrosion Resistant Alloy (CRA)**

- CRA mechanically lined pipe is a costeffective anti-corrosion solution
- Subsea 7 has pioneered the installation of Bubi® CRA lined pipe, in collaboration with Butting
- CRA pipe can be applied to both flowlines and risers
- Next evolution is adhesively bonded Glubi® lined pipe
- Subsea 7's Girth welding technology enables CRA to be combined with high strength steel pipe



Seven Oceans installing mechanically lined Bubi® pipeline

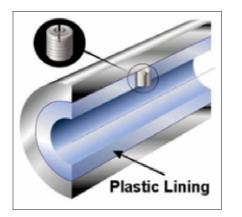
## Polymer lined pipe

- Polymer lined pipe is approximately 35% cheaper than CRA for water injection pipes and is suitable for all installation methods
- Swagelining, owned by Subsea 7, has developed a polymer connector, Linerbridge® as an alternative CRA connector
- The next step is to extend polymer linings to use in hydrocarbon pipelines





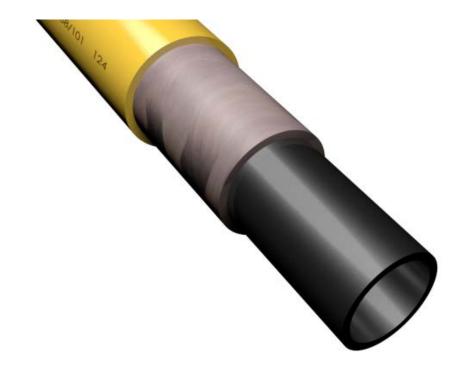
#### Swagelining LinerBridge® connection



**Linervent**® to avoid liner collapse for hydrocarbon service

## **Composite materials**

- Alternative materials have already been used in subsea structures
- Alternative pipeline materials are being evaluated to overcome weight and expense limitations on ultradeep and HP/HT developments
- Subsea 7 is working with vendors on developing Thermoplastic Composite Pipelines (TCP)



Thermoplastic Composite Pipe

Recent Subsea 7 projects with cost-effective pipeline materials:

- The Mad Dog 2 project for BP is the first project outside the North Sea to use Swagelining technology
- The Maria project for Wintershall used LinerBridge® connectors on its reeled water injection pipelines

Tenders and prospects with cost-effective pipeline materials:

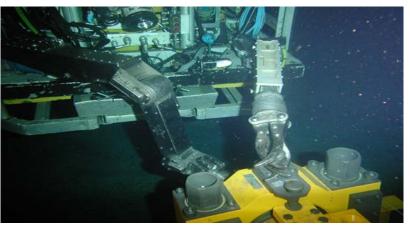
- Petrobras' ultra-deep Libra project could benefit from composite risers in the future for the later phases
- Swagelining is currently working with The Welding Institute (TWI) and Saudi Aramco to assess hydrocarbon pipeline applications

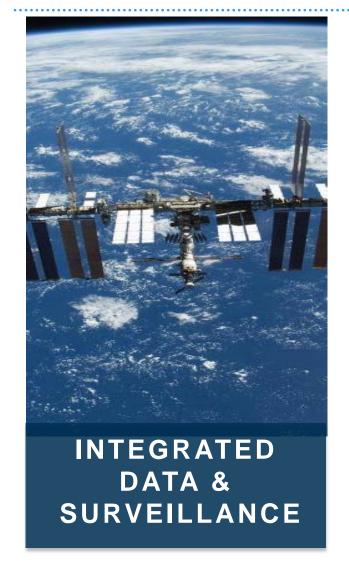
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#### i-Tech Services

- Inspection, Repair and Maintenance (IRM) of existing offshore infrastructure
- Drawing on cutting-edge data management and geographical information systems to increase maintenance efficiency
- Bespoke ROV tooling solutions
- Over 175 ROVs
- Over 35 year's experience.





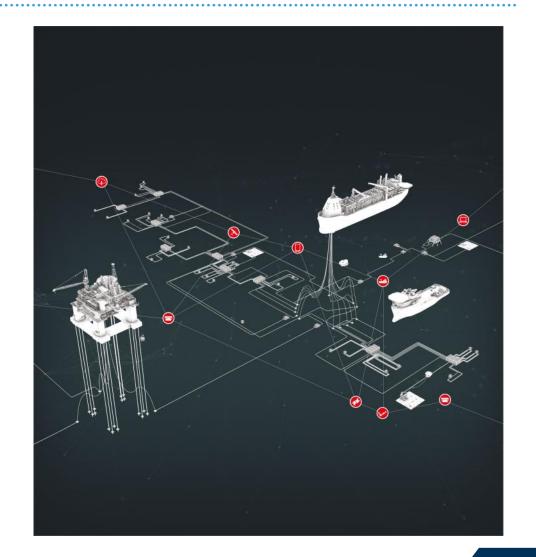






## Integrated Data & Surveillance

- Enabler to improved decision making and focus on critical datasets
- Increased responsiveness through Standardising and Automating data processing systems
- Visual recognition systems and AI predicting events, failures and trending data.



## Sensors, Monitoring & Repair Systems

- Enabling sensors for real time condition monitoring and life extension
- Fast response repair solutions to maintain availability and lower MTTR
- Development of low cost repair and tie-in solutions using epoxy
- Suite of tooling enabling rapid deployment.



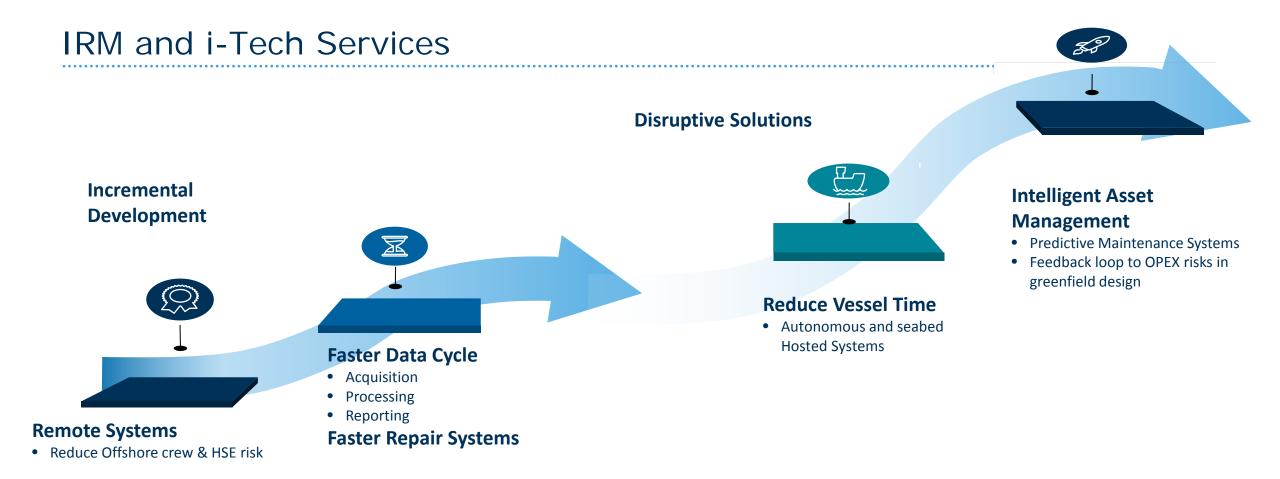
**Emergency Pipeline Repair System** 

## **Autonomous & Hosted Systems**

- Enable harsh environment, remote and environmentally sensitive area operations and reduce dependency on ROV support vessel
- Electric based systems for reliability, power efficiency and environmentally sensitive
- Bring end user closer to operations through Autonomous and semi autonomous systems
- Machine/visual recognition systems enabled.



Electric ROV



Enhancing total cost of ownership of new and existing fields through technologies

Recent i-Tech Services technology activity includes

- The design, development and delivery of the EPRS for Chevron & INPEX
- Use of autonomous surface vessels in the metrology and survey of fields in Gulf of Mexico and Egypt
- Design, testing and verification by DNV-GL of an emergency closure BOP Intervention Skid
- Ongoing developments for Statoil on development of an underwater intervention drone concept.



# THANK YOU

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